

# Kaizen sheet

PROD

<b>ADVIK</b>	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	<b>KAIZEN IDEA SHEET</b>						
	TPM Circle Name:	Loss no.															
Plant-1 Chakan		Step									<b>Kaizen No.:</b>						
	Dept.: Machine Shop	Result Area	P	Q-			C	D	S	M							
Cell No.: 01	Cell Name: A170 / A208 / A340body	Process / Stage : CNC-7								Operation : Machining							
<b>Kaizen Theme:</b> To reduce setup change time in A170 / A208 / A267		<b>Idea :</b> To made provision in jaws to rest different profile jobs.															
		Counter Measure: Step boring done to rest A340 /A208 /A170 jobs in same setup.															
<b>Problem / Present Status:</b> 1) For Every setup used different jaw set. To change jaw set required		<b>Before :</b> Plane boring Jaws				<b>Bench Mark</b>		127 MIN									
						<b>Target</b>		21.5 MIN									
						<b>Kaizen Start</b>		1-May-14									
						<b>Kaizen Finish</b>		5-May-14									
						<b>Team Members With Sign :</b>											
						1. Vinod Jadhav											
						2. Maruti sagar											
						3. Nana ugale											
						<b>Benefits:</b>											
						P	Productivity increased										
						Q											
						C											
						D											
						S											
						M											
						<b>Kaizen Sustenance :</b>											
						<b>What to do :</b> Fixed Jaws with step to be used for different setups.											
						<b>How to do :</b> Varyify fixed stp jaws are used on machine. Point added in supervisor check sheet.											
						<b>Scope &amp; Plan for Horizontal Deployment</b>											
		Sr. no.	Model	Target Date	Responsibility	Status											
		1	_____	_____	_____	_____											
<b>Registration no.&amp; dt :</b> _____ :05/05/14																	
<b>Submitted by :</b> Maruti Sagar																	
<b>Manager's Sign :</b> Surendra Kulkarni																	
		<b>Result :</b>		1) Setup time reduce from 127 min to 21.5 min													
		<table border="1" style="margin-top: 10px; width: 100%; text-align: center;"> <thead> <tr> <th>Category</th> <th>Setup Change Time (min)</th> </tr> </thead> <tbody> <tr> <td>BEFORE</td> <td>127</td> </tr> <tr> <td>AFTER</td> <td>21.5</td> </tr> </tbody> </table>										Category	Setup Change Time (min)	BEFORE	127	AFTER	21.5
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